

QUALITY WORK INSTRUCTIONS (QWI) CALIBRATION PROCEDURE RPM INDICATOR, WHIZZER

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1.0 SUMMARY

Used to cross check the RPM for the Raymond Mill whizzer.

2.0 PROCEDURE

1. Turn off equipment.
2. Clean off input shaft.
3. Attach reflective strip on clean shaft.
4. Turn equipment on.
5. Place master tack at correct distance to pick up rotating strip.
6. Record results.
7. Verify results with equipment tack.